User Manual M1

Thermocouple type: K, B, S, N, E, T, R, L, J

Installation size 96x48 mm (BxH)

Installation size 48x24 mm (BxH)

Installation size 96x24 mm (BxH)

Installation size 72x36 mm (BxH)

Technical features:

- red display of -1999…9999 digits (optional: green, orange or blue)
- minimal installation depth: 25 mm, 27 mm, 60 mm or 71 mm without plug-in terminal
- adjustment via factory default or directly on the sensor signal
- min/max-memory
- display presentation in °C or °F
- display flashing at threshold exceedance / undershooting
- programming interlock via access code
- protection class IP65 at the front
- plug-in terminal
- pc-based configuration software PM-TOOL with CD and USB-adapter
- on request: devices for operating temperature of -40°…+70°C (M1O)

Identification – Potentiometer

STANDARD TYPES	ORDER NUMBER
Housing dimension: 96x48x38 mm (incl. plug-in terminal)	**M1-1TR4B.040X.570xD** **M1-1TR4B.040X.770xD**
Housing dimension: 96x24x74 mm (incl. plug-in terminal)	**M1-3TR4B.040X.570xD** **M1-3TR4B.040X.770xD**
Housing dimension: 72x36x100 mm (incl. plug-in terminal)	**M1-6TR4B.040X.570xD** **M1-6TR4B.040X.770xD**
Housing dimension: 48x24x54 mm (incl. plug-in terminal)	**M1-7TR4A.040X.770xD**

Options – breakdown of order code:

M 1- 1 T R 4 B. 0 4 0 X. 5 7 0 x D

Standard type M-Line

Product range — 1

Housing size (BxHxD)
96x48x25 mm — 1
96x24x57 mm — 3
72x36x71 mm — 6
48x24x27 mm — 7

Display type
Temperature — T

Display colour
Blue — B
Green — G
Red — R
Orange — Y

Number of digits
4-digit — 4

Digit height
10 mm — A
14 mm — B

Interface
without — 0

Dimension
D physical unit

Version
x internal version

Switching points
0 no switching point
2 relay outputs
(only M1-6 devices)

Protection class
1 without keypad,
operation via PM-TOOL
7 IP65 / plug-in terminal

Supply voltage
5 230 VAC
7 24 VDC galv. isolated

Measuring input
X Type L, J, K, B, S, N, E, T, R
selectable

Analog output
0 without

Temperature device
4 Thermocouple

Please state physical unit by order, e.g. °C

Content

1. Brief description

The panel instrument **M1-xT** is a 4-digit device for temperature metering via Thermocouple and a visual limit value monitoring via the display. The configuration happens via three front keys or via the optional PC-software PM-TOOL. An integrated programming lock prevents unrequested changes of the parameter and can be unlocked again via an individual code.
The electrical connection happens on the rear side via plug-in terminals.
Selectable functions like e.g. the query of the min/max-value, an impedance matching and the direct change of the limit value in operating mode complete the modern device concept.

2. Assembly

Please read the *Safety advices* on *page 13* before installation and keep this user manual for future reference.
The example given below shows a device in housing size 96x48mm.
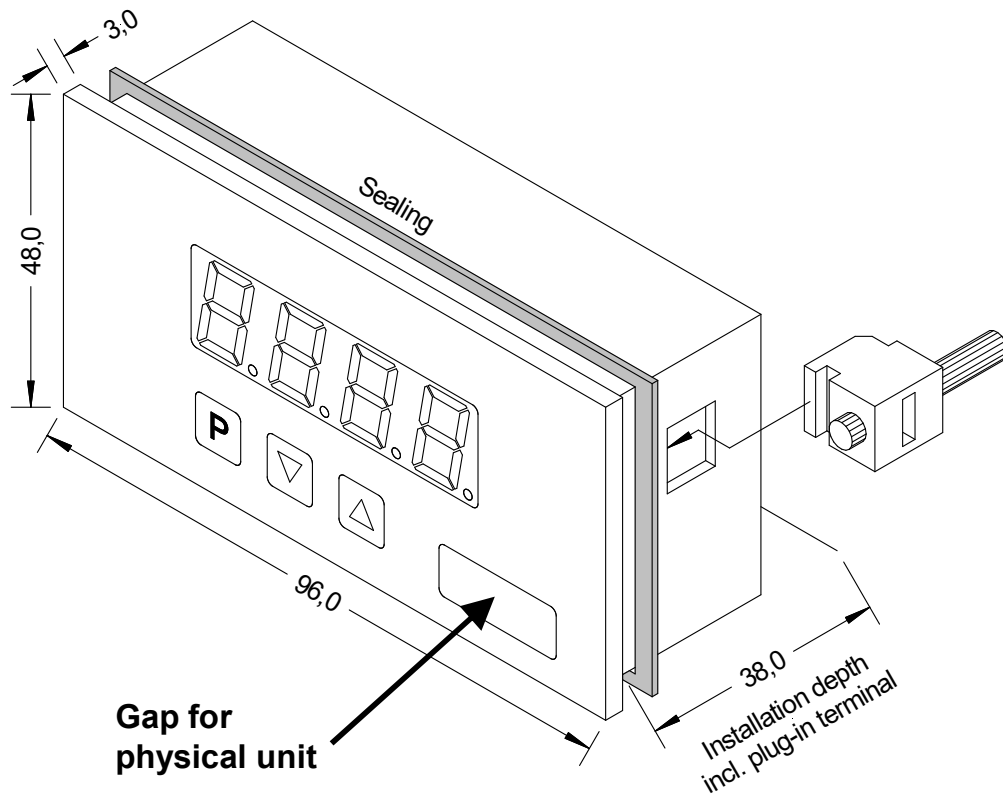

1. After removing the fixing elements, insert the device.
2. Check the seal to make sure it fits securely.
3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

   CAUTION!   The torque should not exceed 0.1 Nm!
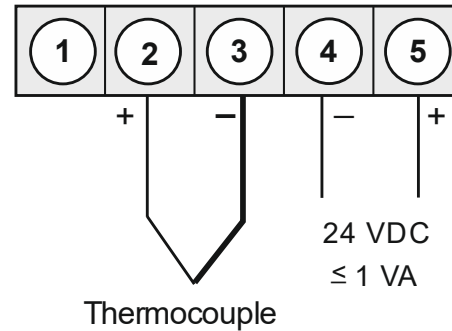
3. Electrical connection

Type M1-1TR4B.040X.570xD (96x48mm)
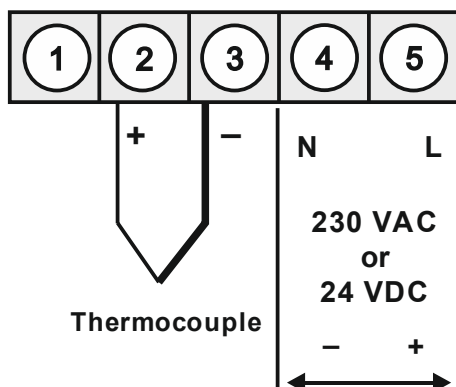**Type M1-3TR4B.040X.570xD** (96x24mm)
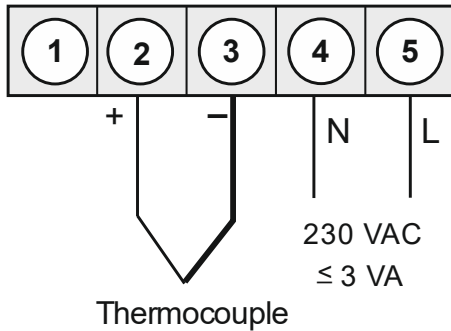
Type M1-1TR4B.040X.770xD (96x48mm)
Type M1-3TR4B.040X.770xD (96x24mm)
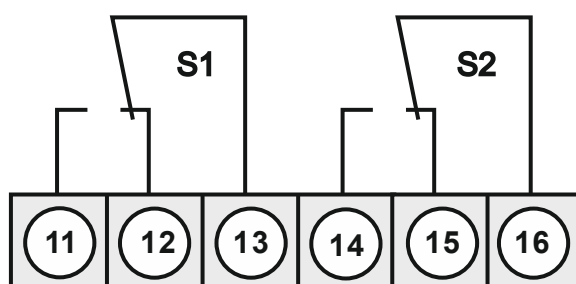**Type M1-7TR4A.040X.770xD** (48x24mm)

1	2	3	4	5
	+	−	N	L

230 VAC
≤ 3 VA

Thermocouple

1	2	3	4	5
	+	−	−	+

24 VDC
≤ 1 VA

Thermocouple

Type M1-6TR4B.040X.570xD (Housing 72x36mm)
Type M1-6TR4B.040X.770xD (Housing 72x36mm)

1	2	3	4	5
	+	**−**	**N**	**L**

**230 VAC
or
24 VDC**
−   +

Thermocouple

Option:

S1   S2

11	12	13	14	15	16

Advice:

The galvanic isolation in devices with temperature sensors, that **do not** have a galvanic connection to an extrinsic potential, can be cancelled by an bridge from terminal 3 to 4 (to 10 with devices in 72x36mm) and thus stabilise the device against external failures.

Devices with a supply of 230 VAC need to connect terminal 3 to signal ground.

4. Function description and operation

Operation
The operation is divided into two different levels.

Menu Level
Here it is possible to navigate between the individual menu items.

Parameterization level:
The parameters stored in the menu item can be parameterized here.
Functions that can be adjusted or changed are always indicated with a flashing of the display. Adjustments made at the parameterization level should be always confirmed by pressing the **[P]** key to save them. However, the display automatically saves all adjustments and then switches to operation mode if no further keys are pressed within 10 seconds.

Level	Button	Description
Menu level	P	Change to parameterization level with the relevant parameters
	▼ ▲	For navigation at the menu level
Parameter level	P	To confirm the changes made at the parameterization level
	▼ ▲	To change the value or setting

Example
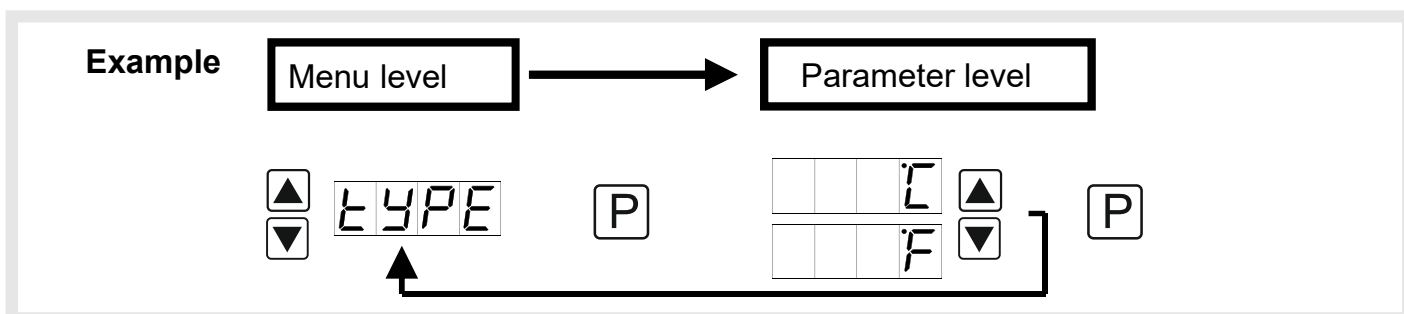
4.1. Programming via configuration software PM-TOOL-MUSB4:

You receive the software on CD incl. an USB-cable with a device adapter. The connection is done via a 4-pole micromatch connector plug on the back and the PC is connected via an USB connector plug.

System requirements: PC with USB interface

Software: Windows XP, Windows Vista

With this tool the device configuration can be created, skipped and saved on the PC. Via the easy to handle program surface the parameter can be changed, whereat the mode of operation and the possible selection options can be preset via the program.

CAUTION!
During parameterisation with connected measuring signal, make sure that the measuring signal has no mass supply to the programming plug. The programming adapter is galvanic not isolated and directly connected with the PC. Via polarity of the input signal, a current can discharge via the adapter and destroy the device as well as other connected components!

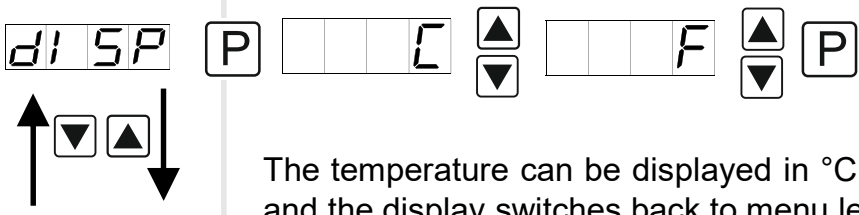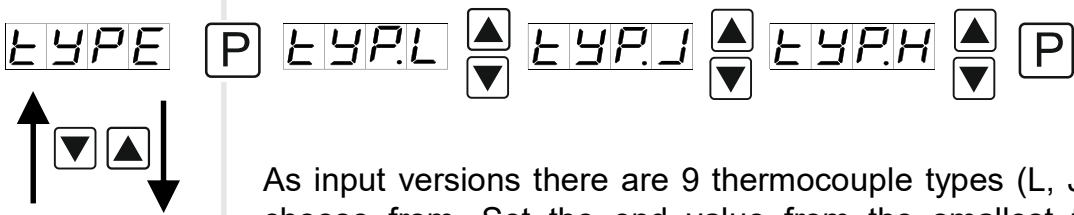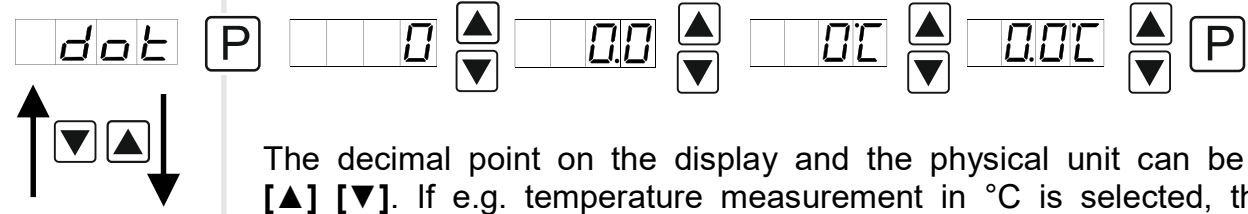# 5. Setting up the device

5.1. Switching on

Once the installation is complete, you can start the device by applying the current loop. Check beforehand once again that all the electrical connections are correct.

Starting sequence

For 1 second during the switching-on process, the segment test (8 8 8 8 8) is displayed, followed by an indication of the software type and, after that, also for 1 second, the software version. After the start-up sequence, the device switches to operation/display mode.
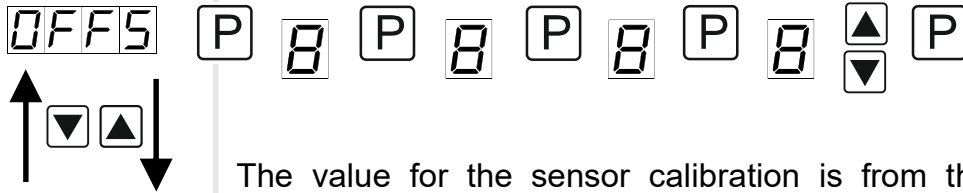
5.2. Standard parameterization:

To be able to parameterize the display, press the **[P]** key in operating mode for 1 second. The display then changes to the menu level with the first menu item *TYPE*.
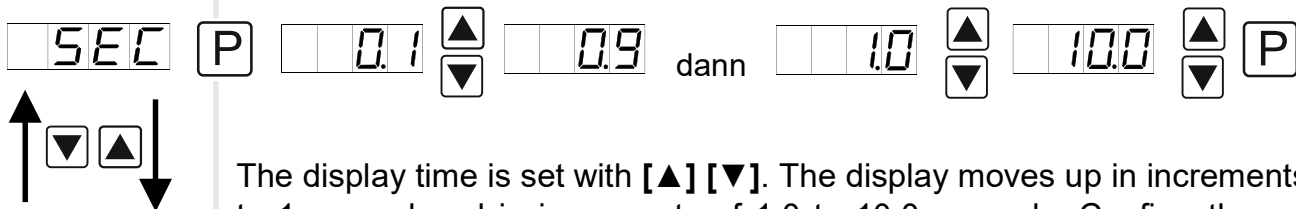
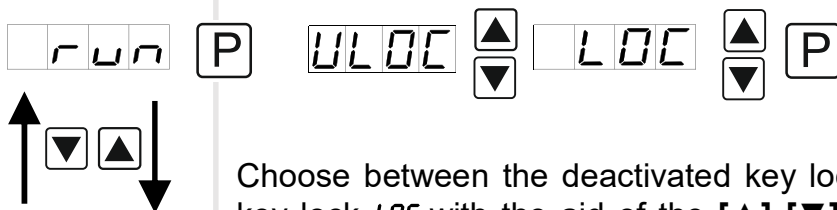| Menu level	Parameterization level
	Type of temperature measurement, *DISP* **Default: °C** The temperature can be displayed in °C or in °F. Confirm the selection with **[P]** and the display switches back to menu level.
	Selection of the thermocouple, *TYPE*: **Default:** *TYP.L* As input versions there are 9 thermocouple types (L, J, K, B, S, N, E, T, R) to choose from. Set the end value from the smallest to the largest digit with **[▲] [▼]** and confirm each digit with **[P]**.
	Setting the measuring range start/offset value, *OFFS*: **Default:** *0000* The decimal point on the display and the physical unit can be moved with **[▲] [▼]**. If e.g. temperature measurement in °C is selected, then you can choose between 0°C and 0.0°C in the parameterization level. Confirm with **[P]**, the display then switches back to the menu level again.

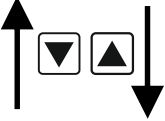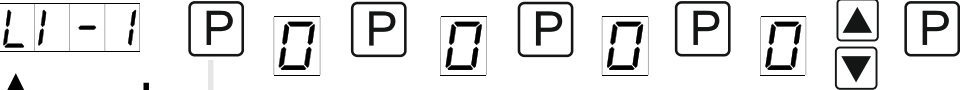| Menu level	Parameterization level
	Impedance matching, *DOT*: **Default:** *000.0* The value for the sensor calibration is from the smallest to the highest digit selectable with **[▲] [▼]** and confirmed with **[P]**. After the last digit the display switches back to the menu level again. The value calibration for a temperature measurement in °C can be adjusted between -20.0 and +20.0 and in °F between -36.0 and +36.0. If the type of the measurement is changed later, then the value is rounded.
	Setting the display time, *SEC*: **Default:** *01.0* The display time is set with **[▲] [▼]**. The display moves up in increments of 0.1 up to 1 second and in increments of 1.0 to 10.0 seconds. Confirm the selection by pressing the **[P]** button. The display then switches back to the menu level again.
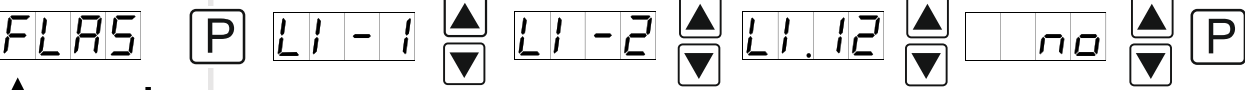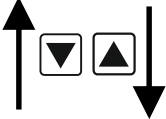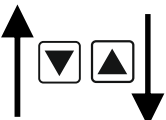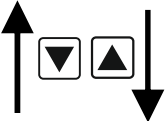
5.3. Programming interlock *RUN*

	Activation/deactivation of the programming lock and completion of the standard parameterization, *RUN*: **Default:** *ULOC* Choose between the deactivated key lock *ULOC* (works setting) and the activated key lock *LOC* with the aid of the **[▲] [▼]** keys. Make the selection with **[P]**. After this, the display confirms the settings with "- - - -", and automatically switches to operating mode. If *LOC* was selected, the keyboard is locked. To get back into the menu level, press **[P]** for 3 seconds in operating mode. Now enter the *CODE* (works setting *1234*) that appears using the **[▲] [▼]** keys plus **[P]** to unlock the keyboard. *FAIL* appears if the input is wrong.

5.4. Extended parameterization

By pressing the **[▲]** & **[▼]** keys during standard parameterization for one second, the display switches to the extended parameterization mode. Operation is the same as in standard parameterization.

Menu level	Parameterization level
EASE P ↑▼▲↓	**Min/max-value inquiry - assignment of key functions,** *TAST:* **Default:** *NO* *EHEr* ▲▼ *LI.12* ▲▼ *no* ▲▼ P For the operating mode enter here either a min/max-value inquiry or a threshold value correction on the arrow keys. If the min/max-memory was activated with *EHER*, the measured min/max-values will be saved during operation and can be called up via the arrow keys **[▲] [▼].** When the device is restarted or the buttons are pressed simultaneously, the values are lost or deleted. If the threshold value correction *LI.1* was selected, the limit values can be changed during operation without hindering the operating procedure. If *NO* was parameterized, the navigation keys **[▼] [▲]** have no function in operating mode.
FLAS P ↑▼▲↓	**Flashing of display,** *FLAS:* **Default:** *NO* *LI - 1* ▲▼ *LI - 2* ▲▼ *LI.12* ▲▼ *no* ▲▼ P Here, the flashing of the display can be added as an extra alarm function, either to the first limit value (select: *LI-1*), the second limit value (select: *LI-2*) or to both limit values (select: *LI-12*). With *NO* (works setting), no flashing is assigned at all.
LI - 1 P ↑▼▲↓	**Limit values,** *LI-1:* **Default:** *0200* P *0* P *0* P *0* P *0* ▲▼ P For both limit values, two different values can be parameterized. With this, the parameters for each limit value are called up one after the other.
HY - 1 P ↑▼▲↓	**Hysteresis for limit values,** *HY-1:* **Default:** *0000* P *0* P *0* P *0* P *0* ▲▼ P For both limit values, a hysteresis function exists that reacts according to the functional principle (operating current / quiescent current).

Menu level	Parameterization level
$Fu-1$ ▼ ▲	**Function if display falls below / exceeds limit value,** FU-1: **Default:** $HIGH$ $Fu-1$ P $HIGH$ ▲▼ $Louu$ ▲▼ P To indicate if the value falls below the lower limit value, $LOUU$ can be selected (LOW = lower limit value) and if it goes above the upper limit value, $HIGH$ can be selected (HIGH = upper limit value). LOW corresponds to the quiescent current principle and HIGH to the operating current principle.
$LI-2$ ▼ ▲	**Limit value,** LI-2: **Default:** 0300 $LI-2$ P 0 P 0 P 0 P 0 ▲▼ P For both limit values, two different values can be parameterized. With this, the parameters for each limit value are called up one after the other.
$HY-2$ ▼ ▲	**Hysteresis for limit values,** HY-2: **Default:** 0000 $HY-2$ P 0 P 0 P 0 P 0 ▲▼ P For both limit values, a hysteresis function exists that reacts according to the functional principle (operating current / quiescent current).
$Fu-2$ ▼ ▲	**Function if display falls below / exceeds limit value,** FU-2: **Default:** $HIGH$ $Fu-2$ P $HIGH$ ▲▼ $Louu$ ▲▼ P To indicate if the value falls below the lower limit value, $LOUU$ can be selected (LOW = lower limit value) and if it goes above the upper limit value, $HIGH$ can be selected (HIGH = upper limit value). LOW corresponds to the quiescent current principle and HIGH to the operating current principle.

Menu level	Parameterization level
$Code$ ↑ ▼▲ ↓	**Setting the code,** $CODE$: **Default:** 1234 P 1 P 2 P 3 P 4 ▲▼ P With this setting, it is possible to select an individual code (works setting 1234) for locking the keyboard. To lock/release the key, proceed according to menu item RUN.

6. Reset to default values

To return the unit to a **defined basic state**, a reset can be carried out to the default values.

The following procedure should be used:

• Switch off the power supply
• Press **[P]**-button
• Switch on voltage supply and press **[P]-**button until „- - - -" is shown in the display.

With reset, the default values of the program table are loaded and used for subsequent operation. This sets the unit back into the state in which it was supplied.

Caution! All application-related data are lost.

7. Functional principle of the switching points

Limit value exceedance "*HIGH*"

The switching point S1-S2 is "off" below the threshold and "on" on reaching the threshold.

Schaltpunkt

Schaltschwelle

Ein

abgefallen

angezogen

Aus   Anzeige

Hysterese
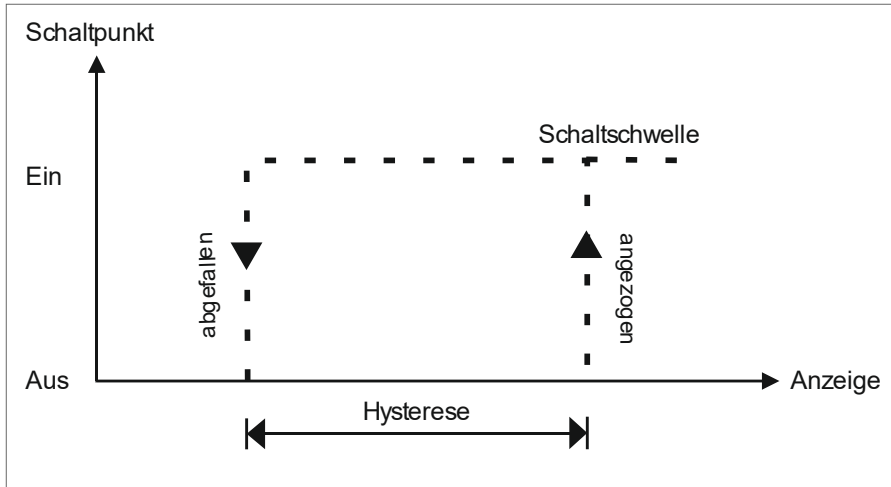
Limit value undercut "*LOW*"

The switching point S1-S2 is "on" below the threshold and switched "off" on reaching the threshold.

Schaltpunkt

Schaltschwelle

Ein

angezogen

abgefallen

Aus   Anzeige

Hysterese
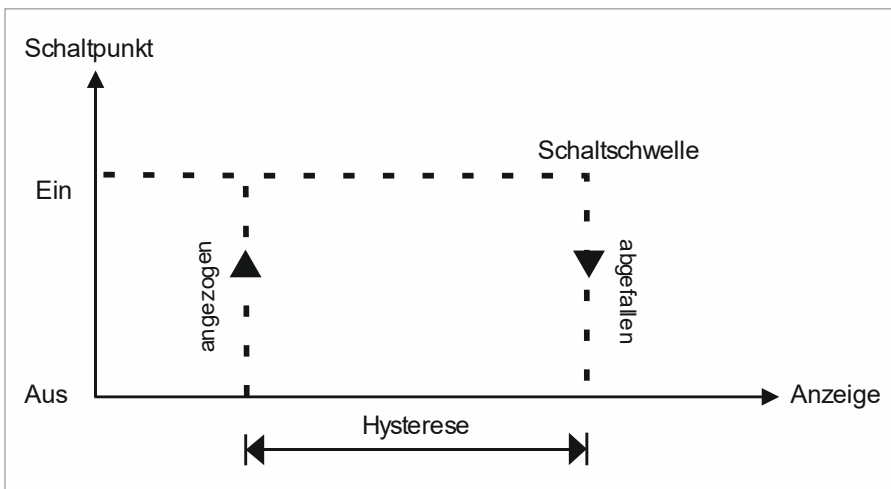
Alarms / optical switching point display

An activated switching point can be optically indicated by flashing of the 7-segment display.

Functional principle of the alarms	
Alarm	Deactivated, display value
Threshold	Threshold value / limit value for switch over
Hysteresis	Width of the window between the thresholds
Operating principle	Limit value exceedance / limit value undercut

8. Technical data

Housing	
Dimensions	96x48x25 mm (BxHxD), D = 38 mm including plug-in terminal
	96x24x60 mm (BxHxD), D = 74 mm including plug-in terminal
	72x36x71 mm (BxHxD), D = 100 mm including plug-in terminal
	48x24x27 mm (BxHxD), D = 54 mm including plug-in terminal
Panel cut-out	$92.0^{+0.8}$ x $45.0^{+0.6}$ mm (Housing 96x48 mm)
	$92.0^{+0.8}$ x $22.2^{+0.3}$ mm (Housing 96x24 mm)
	$68.0^{+0.7}$ x $32.0^{+0.7}$ mm (Housing 72x36 mm)
	$45.0^{+0.6}$ x $22.2^{+0.3}$ mm (Housing 48x24 mm)
Insulation thickness	up to 3 mm
Fixing	snap-in screw element
Material	PC Polycarbonate, black, UL94V-0
Sealing material	EPDM, 65 Shore, black
Protection class	standard IP65 (front), IP00 (back side)
Weight	approx. 100 g (96x48 mm, 96x24 mm, 48x24 mm) approx. 200 g (72x36 mm)
Connection	plug-in terminal; wire cross section up to 2.5 mm^2

Display	
Digit height	10 mm (housing 48x24 mm) 14 mm (housing 96x48 mm, 96x24 mm, 72x36 mm)
Segment colour	red (optional green, orange or blue)
Display range	-1999 to 9999
Setpoints	optical display flashing
Overflow	horizontal bars at the top
Underflow	horizontal bars at the bottom
Display time	0.1 to 10.0 seconds

Input	Measuring range	Measuring fault (at 1 sec meas. Time)	Digit
Typ L (Fe-CuNi old type)	-200…900 °C	2K	±1
Typ J (Fe-CuNi)	-210…1200 °C	2K	±1
Typ K (NiCr-NiAL)	-270…1372 °C	2K	±1
Typ B (Pt30Rh-Pt6Rh)	80…1820 °C	2K	±1
Typ S (Pt10Rh-Pt)	-50…1768 °C	2K	±1

Input	Meas. Range	Meas. Error (at 1 sec meas. Time)	Digit
Typ N (NiCrSi-NiSi)	-270…1300 °C	2K	±1
Typ E (NiCr-CuNi)	-270…1000 °C	2K	±1
Typ T (Cu-Cu-Ni)	-270…400 °C	2K	±1
Typ R (Pt13Rh-Pt)	-50…1768 °C	2K	±1
Characteristic line error	< ±1		
Reference junction	Semiconductor sensor		
Switching outputs	**Switching contact**		
Only in housing size **72x36 mm** 2 relays with change-over contact	contact voltage 30 VDC/AC, max. 2 A resistive load operating life < 30 mV/< 10 mA – minimum 2.5x10^6 30 VDC / 1 A – minimum 5x10^5 30 VDC / 2 A – minimum 1x10^5		
Accuracy			
Temperature drift	100 ppm / K		
Measuring time	0.1…10.0 seconds		
Measuring principle	U/F-conversion		
Resolution	0,1°C or 0,1°F		
Power pack	230 VAC ±10 % max. 3 VA 24 VDC ±10 % max. 1 VA		
Memory	EEPROM		
Data life	≥ 100 years at 25°C		
Ambient conditions			
Working temperature	0°C…60°C		
Storing temperature	-20°C…80°C		
Weathering resistance	relative humidity 0-80% on years average without dew		
EMV	EN 61326		
CE-sign	Conformity to directive 2014/30/EU		
Safety standard	According to low voltage directive 2014/35/EU EN 61010; EN 60664-1		

9. Safety advices

Please read the following safety advices and the assembly *chapter 2* before installation and keep it for future reference.

Proper use

The **M1-xT-device** is designed for the evaluation and display of sensor signals.

⚠️   **Danger!**   **Careless use or improper operation can result in personal injury and/or cause damage to the equipment.**

Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

Installation

The **M1-xT-device** must be installed by a suitably **qualified specialist** (e.g. with a qualification in industrial electronics).

Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.

- The fuse rating of the supply voltage should not exceed a value of 0.5A N.B. fuse!

- Do not install **inductive consumers** (relays, solenoid valves etc.) near the device and **suppress** any interference with the aid of RC spark extinguishing combinations or free-wheeling diodes.

- Keep input, output and supply lines separate from each other and do not lay them parallel with each other. Position "go" and "return lines" next to one another. Where possible use twisted pair. So, the best measuring results can be received.

- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the **screening on one side** on a suitable potential equaliser (normally signal ground).

- The device is not suitable for installation in areas where there is a risk of explosion.

- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.

- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.

- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

10. Error elimination

	Error description	Measures
1.	The unit permanently indicates overflow.	• The input has a very high measurement, check the measuring circuit. • The input is open.
2.	The unit permanently shows underflow.	• The input has a very low measurement, check the measuring circuit . • The input is open.
3.	The word **HELP** lights up in the 7-segment display.	• The unit has found an error in the configuration memory. Perform a reset on the default values and re-configure the unit according to your application.
4.	Program numbers for parameterising of the input are not accessible.	• Programming lock is activated • Enter correct code
5.	**Err1** lights up in the 7-segment display.	• Please contact the manufacturer if errors of this kind occur.
6.	The device does not react as expected.	• If you are not sure if the device has been parameterised before, then follow the steps as written in *chapter 6* and set it back to its delivery status.