User manual M2

DMS amplifier with taring for 350 Ω melt pressure sensors



Technical features:

- red display of -19999...99999 Digits (optional: green, orange or blue display)
- minimal installation depth: 70 mm without plug-in screw terminal
- min/max-memory
- 30 additional adjustable supporting points
- · display flashing at threshold value exceedance / threshold value undercut
- · zero-key for triggering of Hold, Tara or sensor alignment
- · digital input for triggering of Hold, Tara or sensor alignment
- permanent min/max-value recording
- mathematic functions like reciprocal value, square root, squaring or rounding
- sliding average determination
- brightness control
- · programming interlock via access code
- · protection class IP65 at the front side
- plug-in screw terminal
- optional: 2 relay outputs
- accessories: PC-based configuration-kit PM-TOOL with CD & USB-adapter for devices without keypad and for a simple adjustment of standard devices

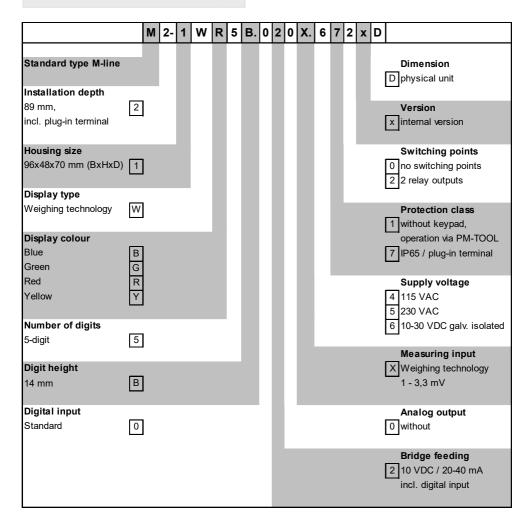
Identification

STANDARD TY	PES
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Weighing technology Housing size: 96x48 mm M2-1WR5B.020X.570xD M2-1WR5B.020X.670xD

ORDER NUMBER

Options - breakdown product key:



Please state physical unit by order, e.g. kg

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1. Brief description

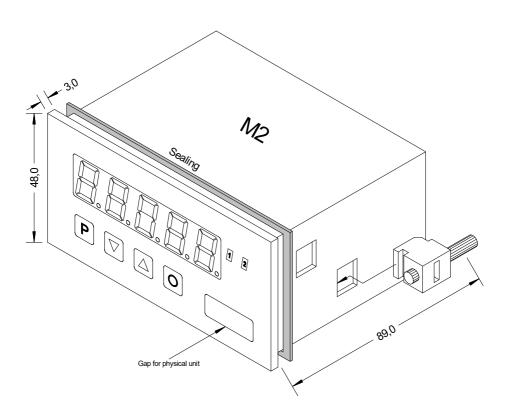
The panel meter **M2-1W** is a 5-digit device for connection to a 4-wire-measuring bridge and a visual threshold value monitoring via the display. The configuration happens via four front keys or via the optional PC software PM-TOOL. An integrated programming interlock prevents unrequested changes of the parameters and can be unlocked again by an individual code. Optional the following functions are available: a 10 V bridge feeding, a digital input for the triggering of Hold or Tara and two optional galvanic isolated setpoints, by which free adjustable threshold values can be controlled and reported to a superior master display.

The electrical connection is carried out on the back side via plug-in terminals.

Selectable functions like e.g. the request of the min/max-value, an average determination of the measuring signals, a direct change of threshold value in operation mode and additional measuring supporting points for linearisation complete the modern device concept.

2. Assembly

Please read the *Safety advices* on *page 30* before installation and keep this user manual for future reference.



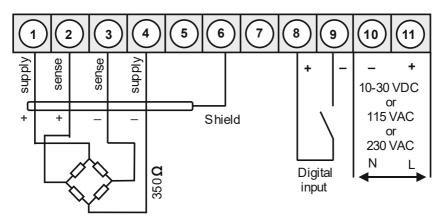
- 1. After removing the fixing elements, insert the device.
- 2. Check the seal to make sure it fits securely.
- 3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

CAUTION! The torque should not exceed 0.1 Nm!

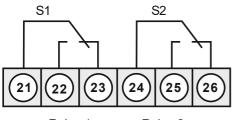
The dimension symbols can be exchanged before installation via a channel on the side!

3. Electrical connection

Type M2-1WR5B.020X.470xD supply of 115 VAC Type M2-1WR5B.020X.570xD supply of 230 VAC Type M2-1WR5B.020X.670xD supply of 10-30 VDC



Options:



Relay 1 Relay 2

4. Function and operation description

Operation

The operation is divided into three different levels.

Menu level (delivery status)

This level is for the standard settings of the device. Only menu items which are sufficent to set the device into operation are displayed. To get into the professional level, run through the menu level and parameterise *PROF* under menu item *RUN*.

Menu group level (complete function volume)

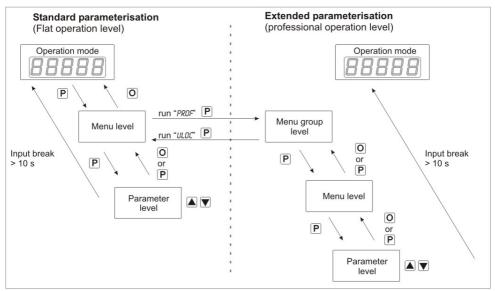
Suited for complex applications as e.g. linkage of alarms, setpoint treatment, totaliser function etc. In this level function groups which allow an extended parameterisation of the standard settings are availabe. To leave the menu group level, run through this level and parameterise *ULDC* under menu item *RUM*.

Parameterisation level:

Parameter deposited in the menu item can here be parameterised. Functions, that can be changed or adjusted, are always signalised by a flashing of the display. Settings that are made in the parameterisation level are confirmed with **[P]** and thus saved. Pressing the **[O]**-key (zero-key) leads to a break-off of the value input and to a change into the menu level. All adjustments are saved automatically by the device and it changes into operating mode, if no further key operation is done within the next 10 seconds.

Level	Key	Description
	Ρ	Change to parameterisation level and deposited values.
Menu level		Keys for up and down navigation in the menu level.
	Ο	Change into operation mode.
Parameterisation	Ρ	To confirm the changes made at the parameterization level.
level		Adjustment of the value / the setting.
	Ο	Change into menu level or break-off in value input.
	Ρ	Change to menu level.
Menu group level		Keys for up and down navigation in the menu group level.
	Ο	Change into operation mode or back into menu level.

Function chart:



Underline:

- P Takeover
- O Stop
- Value selection (+)
- Value selection (-)

4.1 Parameterisation software PM-TOOL:

Part of the PM-TOOL are the software on CD and an USB-cable with device adapter. The connection happens via a 4-pole micromatch-plug on the back side of the device, to the PC-side the connection happens via an USB plug.

System requirements: PC incl. USB interface Software: Windows XP, Windows VISTA

With this tool the device configuration can be generated, omitted and saved on the PC. The parameters can be changed via the easy to handle program surface, whereat the operating mode and the possible selection options can be preset by the program.

5. Setting up the device

5.1. Switching-on

Once the installation is complete, start the device by applying the voltage supply. First, check once again that all electrical connections are correct.

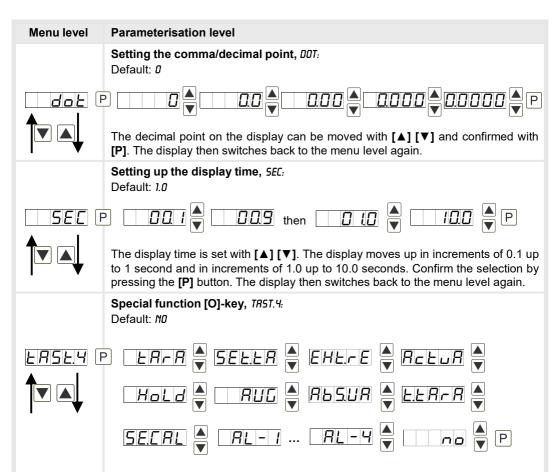
Starting sequence

For 1 second during the switching-on process, the segment test ($B \ B \ B \ B$) is displayed followed by an indication of the software type and, after that, also for 1 second the software version. After the starting sequence, the device switches to operation/display mode.

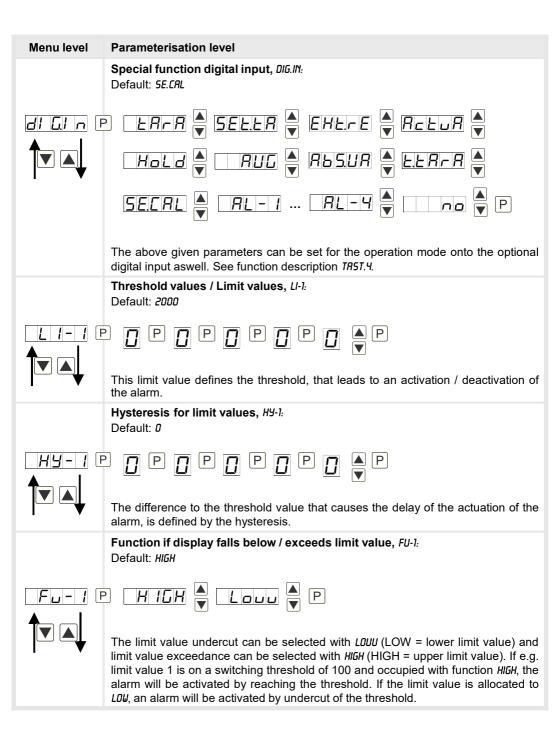
5.2. Standard parameterisation: (Flat operation level)

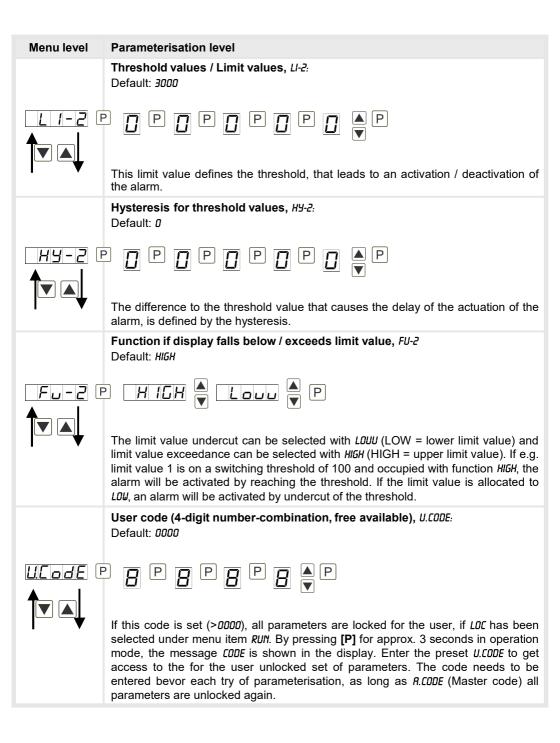
To parameterise the display, press the **[P]** key in operating mode for 1 second. The display then changes to the menu level with the first menu item *TYPE*.

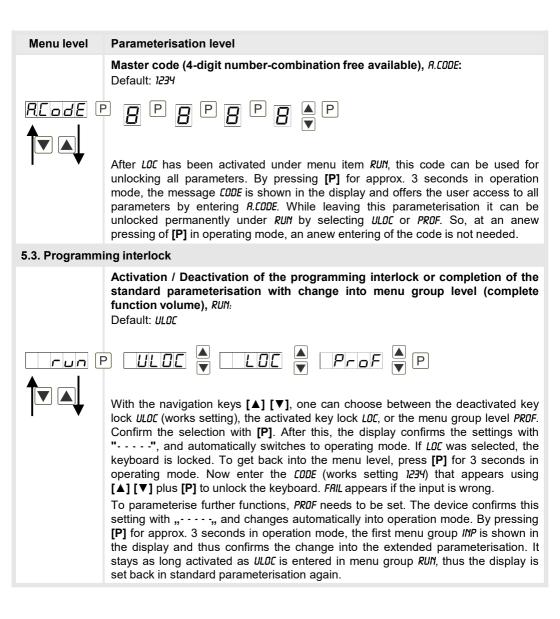
Menu level	Parameterisation level
	Selection of the input signal, TYPE: Default: SENS.F
ESPE F	P SENSI 🛦 SENSZ 🛦 SENSZ 🛦 SENSE 🛦 P
	Available are 3 measuring input options for known sensor sensibilities: <i>SEN5.1</i> for 1mV/V, <i>SEN5.2</i> for 2mV/V and <i>SEN5.3</i> for 3,3mV/V. Each sensor is measured and calibrated up to 4mV/V via <i>SEN5.F</i> . Confirm the selection with [P] and the display switches back to menu level.
	Setting the measuring range end value, END: Default: 10000
	Set the end value from the smallest to the highest digit with $[\blacktriangle]$ [\checkmark] and confirm each digit with [P] . A minus sign can only be parameterized on the highest value digit. After the last digit, the display switches back to the menu level. If <i>SENS</i> was selected as input option, one can only select between <i>NDCR</i> and <i>CRL</i> . With <i>NDCR</i> , only the previously set display value is taken over, and with <i>CRL</i> , the device takes over both the display value and the analogue input value.
	Setting up the measuring range start/offset value, <i>DFF5</i> : Default: <i>D</i>
	Enter the start/offset value from the smallest to the highest digit with $[\blacktriangle]$ $[\lor]$ and confirm each digit with [P] . After the last digit the display switches back to the menu level. If <i>SENS</i> was selected as input option, one can only select between <i>NDCR</i> and <i>CRL</i> . With <i>NDCR</i> , only the previously set display value is taken over, and with <i>CRL</i> , the device takes over both the display value and the analogue input value.



For the operation mode, special functions can be deposited on the [O]-key. Activate this function by pressing the key. With TARA the display is tared to zero und saved permanently as offset. The device acknowledges the correct taring with 00000 in the display. SET.TR switches into the offset value and can thus be changed via the navigation keys [] & [V]. EHT.RE deletes the min/max memory. RCTUR shows the measurand, then the display changes onto the parameterised display value. The same goes for RVG, here the sliding average value is displayed. If HOLD has been selected, the moment can be hold constant by pressing the [O]-key and is updated by releasing the key. Advice: HOLD is activated only, if HOLD is selected under parameter DISPL. If RBS.UR (absolute value) is selected, the display shows the values that have been measured since the voltage has been connected, without consideration of a previous taring. With T.TARA (temporarily Tara) the offset is determined by rising shoulder of the digital input and kept only for the period of the signal. Via SE.CRL a sensor calibration is done by pushing the [O]-key, the flow diagram is shown in chapter 4.4. At RL-1...RL-8 an output can be set and therewith e.g. a switch of the metering point can be done. If NO is selected, the [O]-key is without any function in the operation mode.

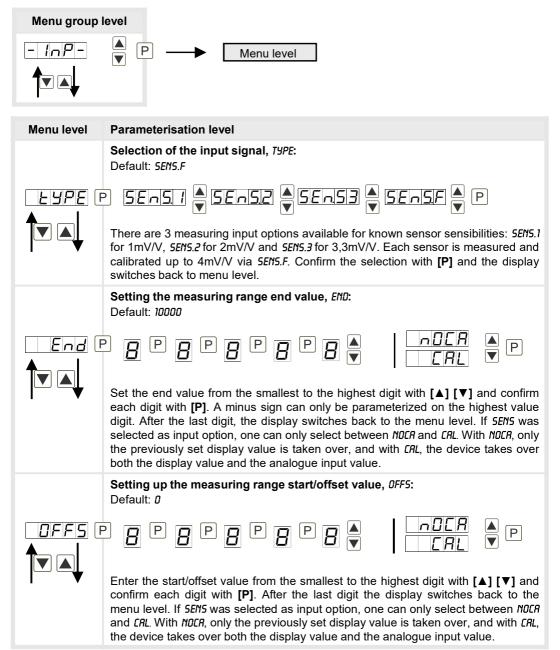






5.4. Extended parameterisation (Professional operation level)

5.4.1. Signal input parameters

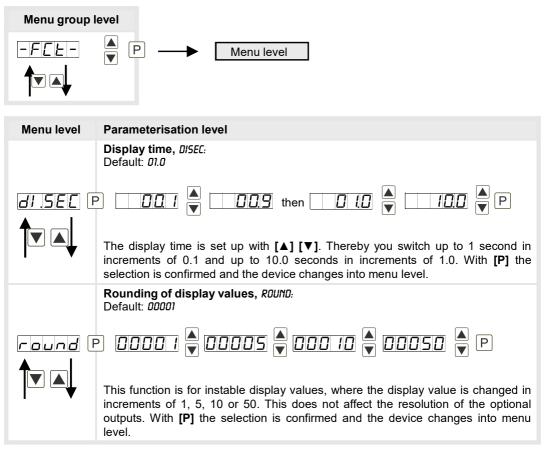


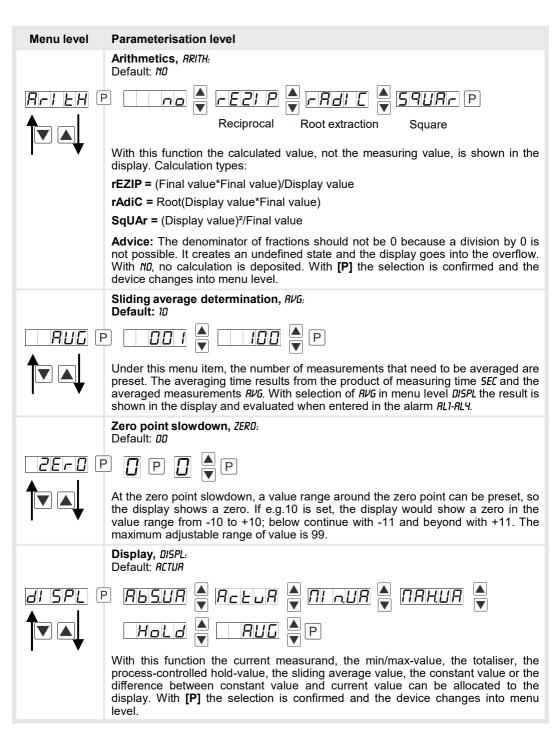
Menu level	Parameterisation level
	Setting up the display time, 5EC: Default: 1.0
	$ \square \square$
	The display time is set with [\blacktriangle] [\checkmark]. The display moves up in increments of 0.1 up to 1 second and in increments of 1.0 up to 10.0 seconds. Confirm the selection by pressing the [P] button. The display then switches back to the menu level again.
	Rescaling the measuring input values, ENDA: Default: 10000
EndR E	₽ 8 ₽ 8 ₽ 8 ₽ 8 ▼
	Rescale the input value of $\textbf{e.g.}$ 1.1 \textbf{mV} (works setting) without applying a measuring signal with this function .
Rescaling the measuring input values , <i>DFFR</i> : Default: <i>D</i>	
	₽ 8 ₽ 8 ₽ 8 ₽ 8 ▼
	Rescale the input value of $\textbf{e.g.}~\textbf{0.1}~\textbf{mV}$ (works setting) without applying a measuring signal with this function.
	Setting up the tare/offset value, TRRR: Default: 0
	P D P D P D P D P
	The given value is added to the linearized value. In this way, the characteristic line can be shifted by the selected amount.
	Setting up the balance point, <i>RDJ.PT:</i> Default: 100.00
	The balance point for the final value can be selected here in % by the measuring range <i>SENS.F.</i>

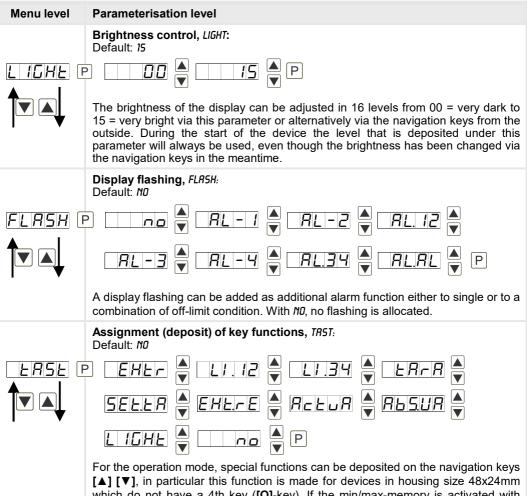
Menu level	Parameterisation level
	Number of additional setpoints, 5PCT: Default: 00 Image:
	Display values for setpoints, DI5.01 DI5.30:
	Under this parameter setpoints are defined according to their value. At the sensor calibration, like at final value / offset, one is asked at the end if a calibration shall be activated.
	Analog values for setpoints, INP.01 INP.30:
	₽ 8 ₽ 8 ₽ 8 ₽ 8 ₽ 8 ₽
	The setpoints are always preset according to the selected input signal mA/V. The demanded analog values can be freely adjusted in ascending order.
	Device undercut, DI.UND: Default: -19999
	₽ 8 ₽ 8 ₽ 8 ₽ 8 ₽ 8 ₽
	With this function the device undercut () can be defined on a definite value. Exception is input type 4-20 mA , it already shows undercut at a signal <1 mA, so a sensor failure is marked.
	Display overflow, DI.DUE: Default: 99999
	With this function the display overflow () can be defined on a definite value.

Menu level Parameterisation level Image: Parameterisation level Back to menu group level, RET: Image: Parameterisation level With [P] the selection is confirmed and the device changes into menu group level Image: Parameterisation level With [P] the selection is confirmed and the device changes into menu group level

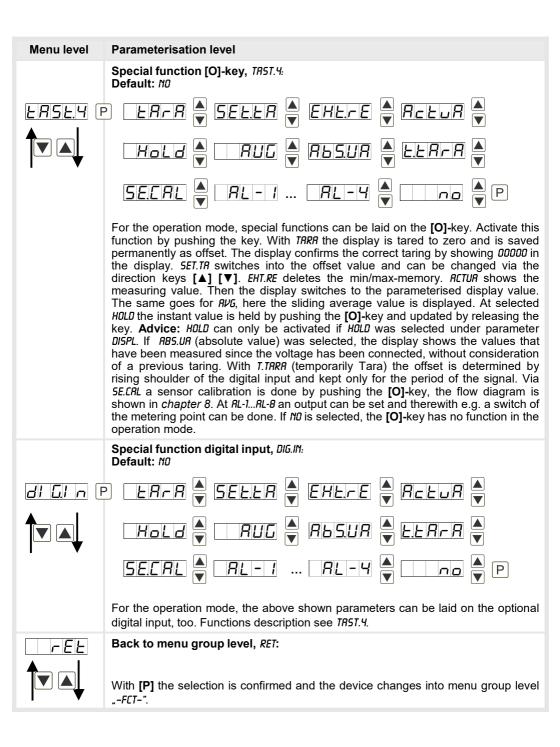
5.4.2. General device parameters







[▲] [▼], in particular this function is made for devices in housing size 48x24mm which do not have a 4th key ([**O**]-key). If the min/max-memory is activated with *EHTR*, all measured min/max-values are saved during operation and can be recalled via the navigation keys. The values get lost by restart of the device. If the threshold value correction *L1.12* or *L1.34* is choosen, the values of the threshold can be changed during operation without disturbing the operating procedure. With *TRRR* the device is tared to zero and saved permanently as offset. The device confirms the correct taring by showing *DDDDD* in the display. *SET.TR* changes into the offset value and can be changed via the navigation **keys** [▲] [▼]. The configuration of *EHT.RE* deletes the min/max-memory. Under *RCTUR* the measurand is shown, after this the display returns to the parameterised display value. If *RB5.UR* (absolute value) was selected, the display shows the value that has been measured since voltage connection, without consideration of a previous taring. The adjustment of the brightness of display is done via *LIGHT*; this adjustment is not safed and gets lost by restart of the device. If *ND* is selected, the navigation keys are without any function in the operation mode.

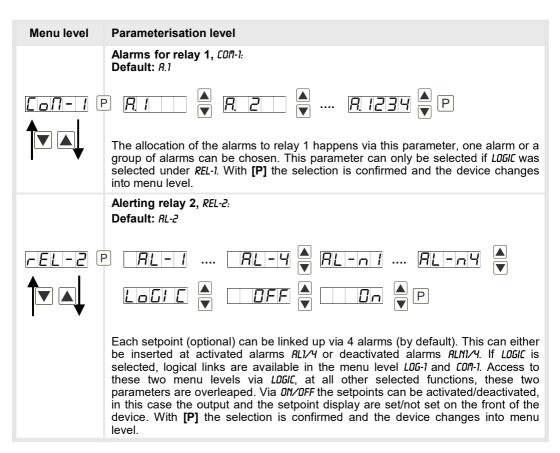


5.4.3. Safety parameters

Menu group level		
	 ▲ P → Menu level 	
Menu level	Parameterisation level	
	Adjustment of user code, U.CODE: Default: 0000	
	P D P D P D P D A P	
	Via this code reduced sets of parameters $DUT.LE$ and $RL.LEV$ can be unlocked during locked programming. Further parameters are not available via this code. The $U.CODE$ can only be changed via the correct input of the <i>R.CODE</i> (Master code).	
	Master code, <i>R.CODE:</i> Default: <i>123</i> 4	
	P P P P P P P P	
· ·	By entering <i>R.CODE</i> the device will be released and all parameters unlocked.	
	Release/lock alarm parameters, RL.LEU: Default: RLL	
RLLEU F	PILINIE A ALFAL A FILL P	
	 This parameter describes the user release/user lock of the alarm: <i>LINIT</i>, here only the range of value of the threshold values 1-4 can be changed. <i>RLRIN.L</i>, here the range of value and the alarm trigger can be changed. <i>RLL</i>, all alarm parameters are released. <i>ND</i>, all alarm parameters are locked. 	
rEL	Back to menu group level, RET:	
	With [P] the selection is confirmed and the device changes into menu group level "- <i>C0D-"</i> .	

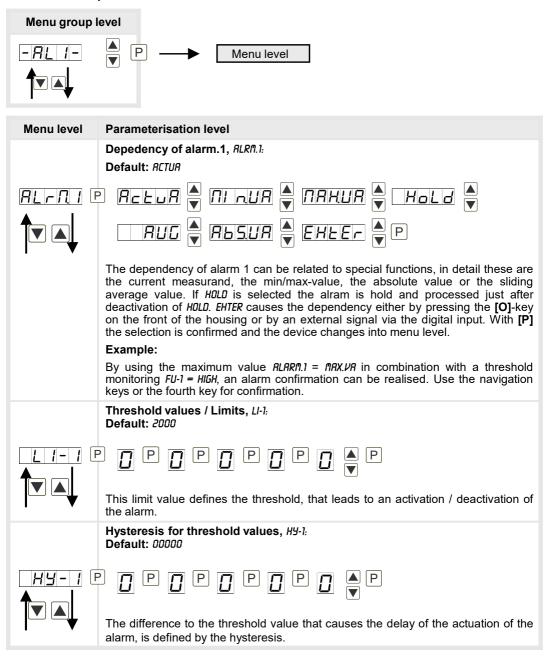
5.4.4. Relay functions

Menu group level			
	▲ P → Menu	level	
Menu level	Parameterisation level		
	Alerting relay 1, <i>REL-1:</i> Default: <i>RL-1</i>		
rEL-1			
	be inserted at activated alar selected, logical links are avai these two menu levels is via parameters are overleaped. Vii in this case the output and the	e linked up via 4 alarms (by default). This can either ms $RL1/4$ or deactivated alarms $RLN1/4$. If <i>LOGIC</i> is illable in the menu level <i>LOG-1</i> and <i>COR-1</i> . Access to a <i>LOGIC</i> , at all other selected functions, these two a <i>DN/OFF</i> the setpoints can be activated/deactivated, e setpoint display are set/not set on the front of the m is confirmed and the device changes into menu	
	Logic relay 1, <i>L06-1:</i> Default: <i>0R</i>		
	Here, the switching behavior of the relay is defined via a logic link, the following schema describes these functions with inclusion of <i>RL-1</i> and <i>RL-2</i> . This parameter can only be selected if <i>LDGIC</i> was selected under <i>REL-1</i> .		
	A1vA2	As soon as a selected alarm is activated, the relay operates. Equates to operating current principle.	
		A2 The relay operates only, if no selected alarm is active. Equates to quiescent current principle.	
	A1 A a2	The relay operates only, if all selected alarms are active.	
		As soon as a selected alarm is not activated, the relay operates.	
	With [P] the selection is confirmed and the device changes into menu level.		



Menu level	Parameterisation level	
	Logic relay 2, <i>L06-2:</i> Default: <i>0R</i>	
LoG-2	<pre>> A</pre>	Rnd Rnd P
		ne relay is defined via a logic link, the following s with inclusion of <i>RL-1</i> and <i>RL-2</i> . This parameter elected under <i>REL-1</i> .
	A1 v A2	As soon as a selected alarm is activated, the relay operates. Equates to operating current principle.
	$\square \square $	The relay operates only, if no selected alarm is active. Equates to quiescent current principle.
	A1 ∧ a2	The relay operates only, if all selected alarms are active.
	$\square \square $	As soon as a selected alarm is not activated, the relay operates.
	With [P] the selection is confirmed	and the device changes into menu level.
	Alarms for relay 2, COM-2: Default: <i>R.2</i>	
	group of alarms can be chosen.	ay 1 happens via this parameter, one alarm or a This parameter can only be selected if <i>LOGIC</i> was selection is confirmed and the device changes
<u>r E E</u>	Back to menu group level, RET: With [P] the selection is confirmed and the device changes into menu group level	

5.4.5. Alarm parameters



Menu level	Parameterisation level
	Function for threshold value exceedance/undercut, FU-1: Default: HIGH
	P HIGH A Louu P
	The limit value undercut can be selected with $LOUU$ (LOW = lower limit value) and limit value exceedance can be selected with $HIGH$ (HIGH = upper limit value). If e.g. limit value 1 is on a switching threshold of 100 and occupied with function $HIGH$, the alarm will be activated by reaching the threshold. If the limit value is allocated to LOU , an alarm will be activated by undercut of the threshold.
	Switching-on delay, TDN-1: Default: DDD
	For limit value 1 one can preset a delayed switching-on of 0-100 seconds. Switching-off delay, <i>T0F-1</i> :
	Default: 000
	P D P D A P
	For limit value 1 one can preset a delayed switching-off of 0-100 seconds.
rEE	Back to menu group level, RET:
	With [P] the selection is confirmed and the device changes into menu group level <i>"-RLI-"</i> .

The same applies to -RL2- to -RL4-.

Programming interlock:



6. Reset to factoty settings

To return the unit to a **defined basic state**, a reset can be carried out to the default values.

The following procedure should be used:

- Switch off the power supply
- Press [P]-button
- Switch on voltage supply and press [P]-button until "-----" is shown in the display.

With reset, the default values of the program table are loaded and used for subsequent operation. This sets the unit back to the state in which it was supplied.

Caution! All application-related data are lost.

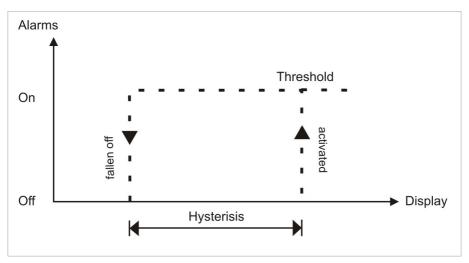
7. Alarms / Relays

This device has 4 virtual alarms that can monitor one limit value in regard of an undercut or exceedance. Each alarm can be allocated to an optional relay output S1-S2; furthermore alarms can be controlled by events like e.g. Hold or min/max-value.

Function principle of alarms / relays		
Alarm / Relay x	Deactivated, instantaneous value, min/max-value, Hold-value, sliding average value or an activation via the digital input or the [0] -key.	
Switching threshold	Threshold / limit value of the change-over	
Hysteresis	Broadness of the window between the switching thresholds	
Working principle	Operating current / Quiescent current	

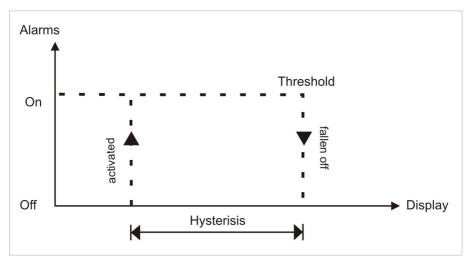
Operating current

By operating current the alarm S1-S2 is **off** below the threshold and on on reaching the threshold.



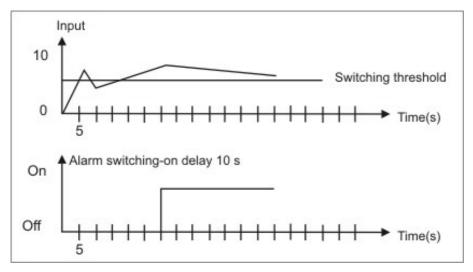
Quiescent current

By quiescent current the alarm S1-S2 is **on** below the threshold and switched **off** on reaching the threshold.



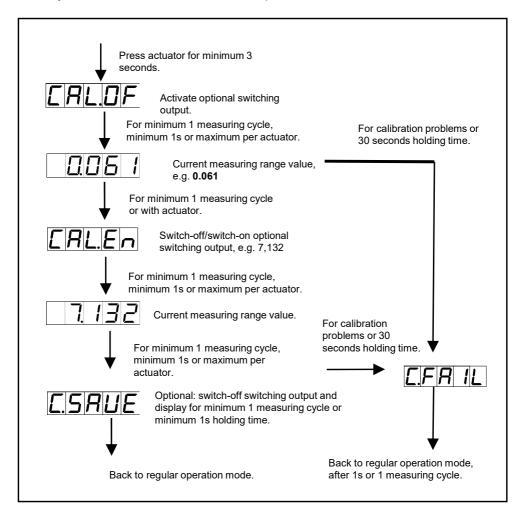
Switching-on delay

The switching-on delay is activated via an alarm and e.g. switched 10 seconds after reaching the switching threshold, a short-term exceedance of the switching value does not cause an alarm, respectively does not cause a switching operation of the relay. The switching-off delay operates in the same way, keeps the alarm / the relay switched longer for the parameterised time.



8. Sensor calibration Offset/Final value

The device is equipped with a semi-automatic sensor calibration (*SENSF*). A switching output operates the trimming resistor, which exists in some sensors. An adjustment of offset and final value takes place, after which the sensor can be used directly. Depending on parameterisation, the calibration can be realized via the fourth key or via the digital input. It is possible to key during the calibration steps. So, reference signals can be connected manually. However the calibration will be interrupted after 30 seconds.



9. Technical data

Panel cut-out96x48x89 mm (BxHxD) including plug-in terminalPanel cut-out92.0 $^{+0.8}$ x 45.0 $^{+0.6}$ mmWall thicknessup to 15 mmFixingscrew elementsMaterialPC Polycarbonate, black, UL94V-0Sealing materialEPDM, 65 Shore, blackProtection classstandard IP65 (front), IP00 (back side)Weightapprox. 200 gConnectionplug-in terminal; wire cross-section up to 2.5 mm²Displayred (optional green, orange or blue)Display range-19999 up to 99999Setpointsone LED per setpointOverflowhorizontal bars at the topUnderflow0.1 to 10.0 secondsInput20% of measuring range in electromagnetic dominated environment, 1% of measuring range in industrial invironment with strong disturbing sourceDigital input<2.4 V OFF, 10 V ON, max. 30 VDC $R_i \sim 5 k\Omega$ Sensor calibrationalways requiredAccuracyU/F-conversionTemperature drift100 ppm / KMeasuring principleU/F-conversion	Housing		
Panel cut-out92.0*08 x 45.0*0.6 mmWall thicknessup to 15 mmFixingscrew elementsMaterialPC Polycarbonate, black, UL94V-0Sealing materialEPDM, 65 Shore, blackProtection classstandard IP65 (front), IP00 (back side)approx. 200 gconnectionDisplayup-in terminal; wire cross-section up to 2.5 mm²Digit height14 mmSegment colourred (optional green, orange or blue)Display range-19999 up to 99999Setpointsone LED per setpointOverflowhorizontal bars at the topUnderflow0.1 to 10.0 secondsInput1< mV/V, 2 mV/V, 3.3 mV/V, free up to 4 mV/V	Dimensions	96x48x70 mm (BxHxD)	
Wall thicknessup to 15 mmFixingscrew elementsMaterialPC Polycarbonate, black, UL94V-0Sealing materialEPDM, 65 Shore, blackProtection classstandard IP65 (front), IP00 (back side)Weightapprox. 200 gConnectionplug-in terminal; wire cross-section up to 2.5 mm² Display Digit height14 mmSegment colourred (optional green, orange or blue)Display range-19999 up to 99999Setpointsone LED per setpointOverflowhorizontal bars at the topUnderflow0.1 to 10.0 secondsInput0.2% of measuring range in electromagnetic dominated environment, 1% of measuring range in industrial invironment with strong disturbing sourceDigital input<2.4 v OFF, 10 v ON, max. 30 vDC $R_i \sim 5 k\Omega$ Sensor calibrationalways requiredAccuracy100 ppm / KMeasuring trime0.110.0 secondsMeasuring trime0.110.0 seconds		96x48x89 mm (BxHxD) including plug-in terminal	
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Accuracy Temperature drift 100 ppm / K Measuring time 0.110.0 seconds U/F-conversion U/F-conversion	Digital input		
Temperature drift 100 ppm / K Measuring time 0.110.0 seconds Measuring principle U/F-conversion	Sensor calibration	always required	
Measuring time0.110.0 secondsMeasuring principleU/F-conversion	Accuracy		
Measuring principle U/F-conversion	Temperature drift	100 ppm / K	
	Measuring time	0.110.0 seconds	
Resolution approx. 18 bit at 1s measuring time, 3.3 mV/V measuring range	Measuring principle	U/F-conversion	
	Resolution	approx. 18 bit at 1s measuring time, 3.3 mV/V measuring range	

Output			
Switching outputs			
Relay with change-over contacts Switching cycles	250 VAC / 5 AAC; 30 VDC / 5 ADC 30 x 10 ³ at 5 AAC, 5 ADC ohm resistive burden 10 x 10 ⁶ mechanically Diversification according to DIN EN50178 / Characteristics according to DIN EN60255		
Power supply	230 VAC ±10 % max. 10 VA 10-30 VDC galv. isolated, max. 4 VA		
Memory	EEPROM		
Data life	≥ 100 years at 25°C		
Ambient conditions			
Working temperature	050°C		
Storing temperature	-2080°C		
Weathering resistance	relative humidity 0-80% on years average without dew		
EMV	EN 61326		
CE-sign	Conformity according to directive 2014/30/EU		
Safety standard	According to low voltage directive 2014/35/EU EN 61010; EN 60664-1		

10. Safety advices

Please read the following safety advices and the assembly *chapter 2* before installation and keep it for future reference.

Proper use

The M2-1W-device is designed for the evaluation and display of sensor signals.



Danger! Careless use or improper operation can result in personal injury and/or cause damage to the equipment.

Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

Installation

The **M2-1W-device** must be installed by a suitably **qualified specialist** (e.g. with a qualification in industrial electronics).

Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- The fuse rating of the supply voltage should not exceed a value of 0.5A N.B. fuse!
- Do not install inductive consumers (relays, solenoid valves etc.) near the device and suppress any interference with the aid of RC spark extinguishing combinations or freewheeling diodes.
- Keep input, output and supply lines separate from one another and do not lay them parallel with each other. Position "go" and "return lines" next to one another. Where possible use twisted pair. So, you receive best measuring results.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the **screening on one side** on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas where there is a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

11. Error elimination

	Error description	Measures
1.	The unit permanently indicates overflow.	 The input has a very high measurement, check the measuring circuit. With a selected input with a low voltage signal, it is only connected on one side or the input is open. Not all of the activated switching points are parameterised. Check if the relevant parameters are adjusted correctly. An absolutely incorrect alignment has been done bevor, e.g. without connected sensor. In this case a reset to the factory setting should be carried out.
2.	The unit permanently shows underflow.	 The input has a very low measurement, check the measuring circuit . With a selected input with a low voltage signal, it is only connected on one side or the input is open. Not all of the activated switching points are parameterised. Check if the relevant parameters are adjusted correctly. An absolutely incorrect alignment has been done bevor, e.g. without connected sensor. In this case a reset to the factory setting should be carried out.
3.	The word HELP lights up in the 7-segment display.	 The unit has found an error in the configuration memory. Perform a reset on the default values and reconfigure the unit according to your application.
4.	Program numbers for parameterising of the input are not accessible.	Programming lock is activatedEnter correct code
5.	Err1 lights up in the 7-segment display	Please contact the manufacturer if errors of this kind occur.
6.	The device does not react as expected.	 If you are not sure that the device has been parameterised before, then follow the steps as written in <i>chapter 6.</i> and set it back to its delivery status.