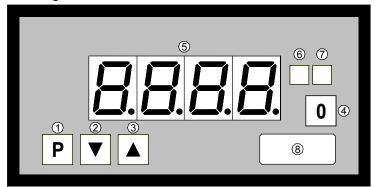
Operating instructions for PWE4 devices

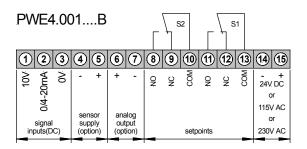
- panel meter for weighing application
- panel meter for standard signals
- free scalable display with setpoints from -999 up to 9999

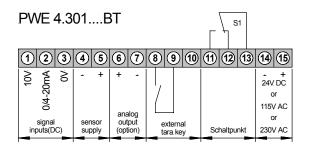
Housing size 96x48



- ① Program key
- ② Minus key
- 3 Plus key
- 4 Zero key
- 5 7-segment display
- Setpoint indication 1
- Setpoint indication 2
- ® Insertable dimension strip

Terminal connection





Ordering code

TYP ORDER NUMBER

PWE 4.001.1522B	Power supply 230 VAC Power supply 115 VAC Power supply 24 VDC (galvanic insulated)	terminal connection 15=L	14=N
PWE 4.001.1422B		terminal connection 15=L	14=N
PWE 4.001.1722B		terminal connection 15=L+	14=L-
PWE 4.301.1422BT	Power supply 230 VAC Power supply 115 VAC Power supply 24 VDC (galvanic insulated)	terminal connection 15=L terminal connection 15=L terminal connection 15=L+	14=N 14=N 14=L-

Options		PWE 4.301BT
Green LED	Х	Х
Protection IP54	Х	Х
Protection IP65	Х	Х
Plug in terminal with protection IP40	Х	Х
Plug in terminal with protection IP54	Х	Х
Plug in terminal with protection IP65	Х	Х

PWE411GB.doc page 1 of 11

Ontions		PWE
Options	4.001B	4.301BT
Sensor supply 24 VDC/50 mA (for UB 230/115 VAC)	Standard	Х
Sensor supply 10 VDC/20 mA (for UB 230/115 VAC)	Х	X
Sensor supply 24 VDC/50 mA (for UB 24 VDC)	Standard	Х
Sensor supply 10 VDC/20 mA (for UB 24 VDC)	Х	Х
The sensor supply is galvanic insulated from the measuring input.		
Analog output 0-10 VDC (12 bit)	Х	X
Analog output 0-20 mA/load 500 Ω	X	x
Analog output 4-20 mA/load 500 Ω	Х	Х
Analog output 0-10 VDC – 12 bit (for UB 24 VDC)	Х	Х
Analog output 0-20 mA/load 500 Ω (for UB 24 VDC)	Х	Х
Analog output 4-20 mA/load 500 Ω (for UB 24 VDC)	Х	х
Dimenion strips on request.	Х	Х
Other power supplies on request.	Х	Х

Programming (see also programming example)

- 1. Connect device in line with connection diagram. Connect screen of the sensor line with suitable potential.
- 2. Switch on supply voltage. This is followed by a segment test with subsequent switching to operating mode.
- 3. Press program key [P]. Program number 0 is displayed.
- 4. Change program number by simultaneously pressing program key [P] and ▲ key.
- 5. By pressing the ▲ or ▼ key, the display changes to the value stored under this program number.
- 6. Change displayed value by pressing the ▼ or ▲ key.
- 7. With program numbers 1 and 2, the applied voltage (sensor calibration under program number 0 active) can be saved by simultaneously pressing the [P] and ▼ keys. This is confirmed by the appearance of a horizontal bar in the display. If a different calibration mode (1, 2, 3) is selected, it is not necessary to apply a voltage to the measuring input. In these modes, all that is needed is to assign certain display data to the stored restart points (offset and full-scale). The programming is also carried out under the program numbers 1 and 2 and must be saved with the [P] and ▼ keys. The appearance of horizontal bars in the display confirms that the save was successful.
- 8. If no further keys are pressed, the device changes back to operating mode after approx. 7 seconds. This definitively saves all the data, which do not have to be explicitly saved with the **P** and **▼** keys.

MIN/MAX data

Additional functions in normal mode for memory inquiry of the MIN/MAX data

The MIN/MAX memory is a volatile memory in which, after switching on the device or since the last erasure, the relevant minimum and/or maximum values are stored.

- By pressing the ▲ key, the MAX memory is displayed.
- By pressing the ▼ key, the MIN memory is displayed.
- Simultaneously pressing the ▼ and ▲ keys erases the memory stored in the display.

PWE411GB.doc page 2 of 11

Taring procedure

Operator

Press tare button [0] or external switch (option)

Device

During the taring procedure, a succession of zeros appears in the display. The measurement is then taken over in the display as a "0".

Switching on

Notes, factory settings and error elimination

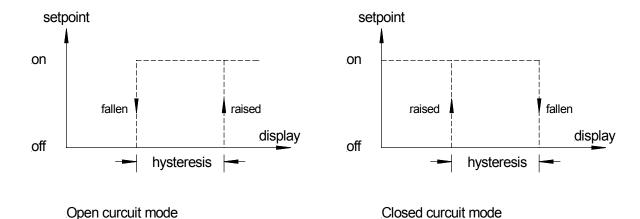
After the supply voltage is switched on, the device performs a reset including a segment test (all the LED light up). This is followed by a self-test. Depending on the parameterizing, this may be followed by an auto-taring process. Should any fault occur during this procedure, the word HELP appears in the display. This also applies to normal operation. This function serves to protect the surrounding components and units. If the word HELP appears in the display, a reset must be made to the factory settings. A reset is performed by switching on the supply voltage with the P key pressed. The display remains until the P key is released in the segment test, after which the default data are stored. The unit must now be reprogrammed to the user-specific data.

Setpoints

Operating characteristics of the relays

The following diagrams illustrate the behavior of the setpoints (relays). The hysteresis can be programmed freely for each setpoint. In open circuit mode, the respective relay rises on reaching the threshold, while in closed circuit mode, the respective relay falls when the threshold is reached. By using the closed circuit mode, for example, a breakdown of the supply voltage can be signaled in the form of an alarm.

Definition: The hysteresis is the width of the window between the two threshold values of a setpoint!

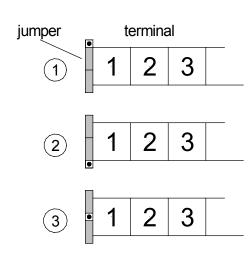


PWE411GB.doc page 3 of 11

Programming lock

Keyboard lock

Possible jumper setting on the back



Variation 1

Un-restricted programming. The user has access to all program numbers.

Variation 2

Programming locked, programming is not possible. The programming mode is blocked.

Variation 3

Restricted programming. The program numbers 1...6 are blocked for the user. The program number 61...68 (setpoints) can be freely configured.

Program table

Program	Function	Remark	Display	Factory				
number				setting				
Measuring i	Measuring input							
0	Calibration mode	0 = sensor calibration 1 = 010 V 2 = 020 mA 3 = 420 mA (Save with P and ▼)	0/1/2/3	0				
1	Input of desired indication value for full scale	Dependent on selected calibration mode e.g. 10 V measuring input = end value 300.0 (Save with P and ▼)	-9999999	2000				
2	Input of offset for indication value	Dependent on selected calibration mode e.g. 4 mA measuring input = initial value 0.0 (Save with P and ▼)	-9999999	0				
3	Setting of decimal point	With ▲ to the desired decimal point		no decimal point				
4	Input of display time	Display time = measuring time Integrated measuring process	0.110.0 seconds	1,0				
Analog outp	out optional							
5	Input of final value for analogue output	e.g. 300.0 as in programming example	-9999999	2000				
6	Input of offset for analogue output	e.g. 0.0 as in programming example	-9999999	0				
Counter bal								
7	Automatic tare while switch-on	0 = without automatic tare 1 = automatic tare	0 / 1	0				

PWE411GB.doc page 4 of 11

Program	Function	Remark	Display	Factory
number				setting
Setpoint S1				
61	Threshold	Threshold	-9999999	500
62	Hysteresis	Width of window between the	09999	1
		two threshold values of a		
		setpoint.		
63	Closed circuit / open circuit	Working principle	0 / 1	1
Setpoint S2				
66	Threshold	Threshold	-9999999	1500
67	Hysteresis	Width of window between the	09999	1
		two threshold values of a		
		setpoint.		
68	Closed circuit / open circuit	Working principle	0 / 1	1

Notes on programming

The following programming examples describe the two different tuning methods for setting the device. A brief explanation will first be given on documenting the display procedure after pressing the [P] key.

If the keyboard lock is not set (see programming lock), pressing the [P] key will always switch to programming mode with the program number 0. For approx. 3 seconds, a 0 will appear in the display, preceded by a \mathbf{P} – see programming examples. After 3 seconds, the calibration mode 0 will flash alternately with the program number 0 for a further 4 seconds By pressing the $\mathbf{\nabla}$ or $\mathbf{\Delta}$ keys, the value stored for the calibration mode is displayed for approx. 3 seconds, during which it can be changed with the $\mathbf{\nabla}$ or $\mathbf{\Delta}$ keys. After 3 seconds have elapsed, program number 0 flashes alternately with the currently set calibration mode for a further 4 seconds. The changed value can be saved by simultaneously pressing the [P] and $\mathbf{\nabla}$ keys simultaneously. The device acknowledges this by displaying 4 horizontal bars. Changing to program number 1 is done by pressing the [P] and $\mathbf{\Delta}$ keys.

All further settings can be made by following the above procedure. If you are in programming mode and do not press any key within 7 seconds, the device automatically reverts from the programming mode to the operating mode. You can change back again to programming mode at any time by pressing the [P] key.

Programming example

1. Sensor calibration / Tuning the measuring section to a real measuring value

When using the sensor calibration, a voltage or current signal must be applied to the display unit for the scaling. Furthermore, it must be ensured that the device is supplied with the correct auxiliary voltage. During **sensor calibration**, the device is tuned to a **real measuring value**.

The basis for this programming example is the basic values after resetting to the factory settings.

For the sensor calibration, a zero must always be stored under program number 0!

PWE411GB.doc page 5 of 11

Measuring input: 0/4...20 mA
Measuring signal: 4...20 mA
Display: 4 mA = 0.0

20 mA = 300.0

Display time: 2.0 seconds

Automatic tare: Automatic tare while switch-on

Setpoint S1: 60.0 and closed circuit

falling at 60.0 and rising at 58.0 (corresponding hysteresis = 2.0)

Setpoint S2: 150.0 and open circuit

Rising at 150.0 and falling at 80.0 (corresponding hysteresis = 70.0)

Analog output: Measuring signal 4 mA corresponds to a display of 0.0 and 0 V at the analog

output.

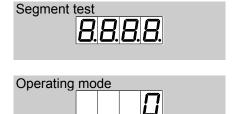
Measuring signal 20 mA corresponds to a display of 300.0 and 10 V at the

analog output.

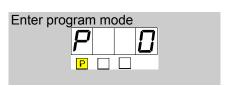
Programming examples

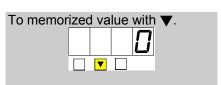
Start of programming

Switch on supply voltage!

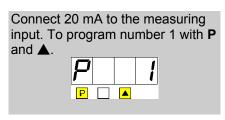


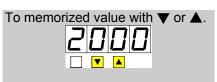
Calibration mode

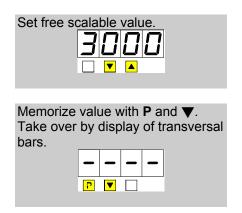




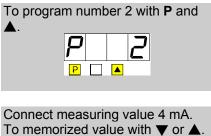
Full scale

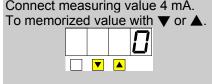


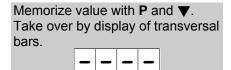




Offset







₽ ▼

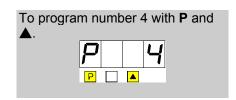
Decimal point

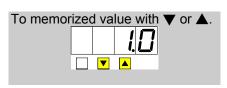
To program	n numb	per 3 wit	h P and
	P		
	<u>. </u>		

To memor	izec	d va	lue	with	\blacksquare	or 🛦.
		▼				

Set decimal point.

Display time



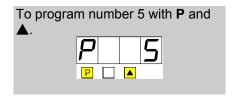


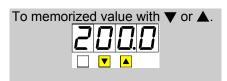
Set displa	v tin	ne			
	,		J	П	
			<u>⊑</u> .	L	
		▼	▲		

PWE411GB.doc page 6 of 11

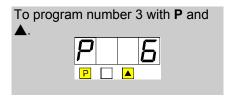
Analogue output (optionally)

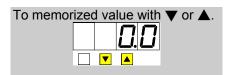
Final value



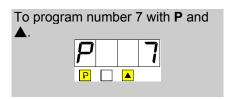


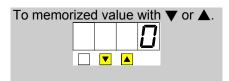
Offset

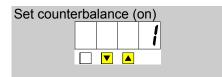




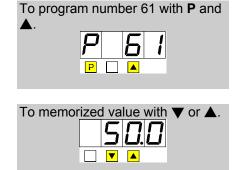
Counterbalance





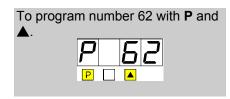


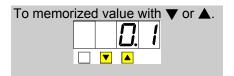
Setpoint S1



Set free scalable value for setpoint S1.

Hysteresis S1

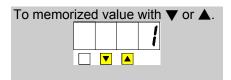


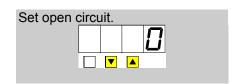




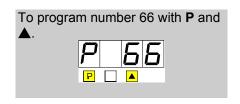
Working pinciple S1

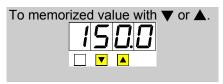




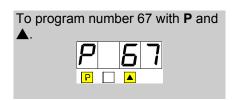


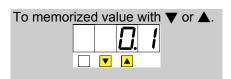
Setpoint S2





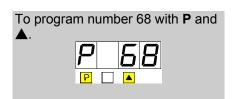
Hysterese S2

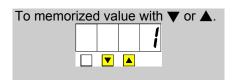






Working principle S2





Programming terminated

PWE411GB.doc page 7 of 11

2. Factory calibration (standard signals)

When using the factory calibration, there is no need to apply a measuring voltage to the display unit for scaling. It must be ensured that the device is supplied with the correct auxiliary voltage and that the correct measuring input is selected. The settings refer to calibration values preset in the factory. These calibration values are an integral part of the device programming and cannot be erased by resetting to the factory settings.

The starting basis for this programming example is the basic values following a reset to the factory settings.

With the factory calibration, a 1, 2 or 3 must be stored under program number 0.

Programming example

Measuring input: 0/4...20 mA
Measuring signal: 4...20 mA
Display: 4 mA = 0.0

20 mA = 300.0

Display time: 2.0 seconds

Setpoint S1: 60.0 and closed circuit

falling at 60.0 and rising at 58.0 (corresponding hysteresis = 2.0)

Setpoint S2: 150.0 and open circuit

rising at 150.0 and falling at 80.0 (corresponding hysteresis = 70.0)

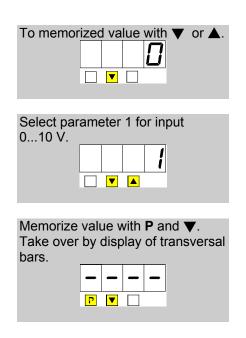
Analogue output: Measuring signal 0 V corresponds to a display of 0.0 and

0 V at the analogue output

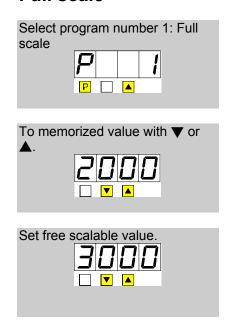
Measuring signal 10 V corresponds to a display of 300.0 and

10 V at the analogue output

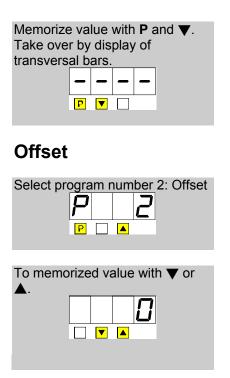
Start of programming Switch on supply voltage Segment test B.B.B.B. Operating mode Calibration mode Enter program mode P D D P D D



Full scale



PWE411GB.doc page 8 of 11



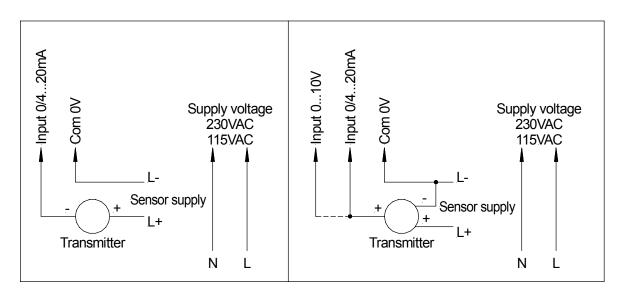
Memorize value with P and ▼. Take over by display of transversal bars.
Decimal point
Select program number 3: Decimal point.
To memorized value with ▼ or ▲.

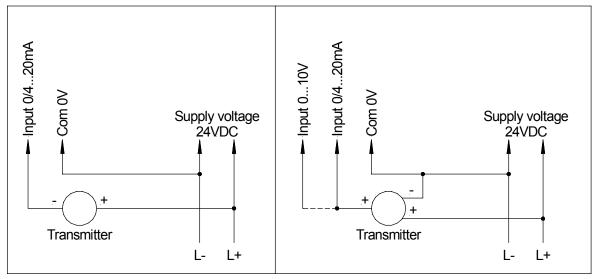
Set decim	al poin	ıt.	
		$\Box\Box$	

The further settings are the same as in programming example 1.

Proceed to the section on display time.

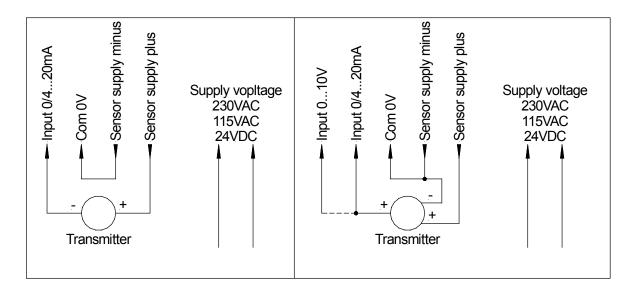
Configuration for transmitter connections





PWE411GB.doc page 9 of 11

Configuration for transmitter connections



Technical data

Dimensions	Housing Assembly cut out Fixing Housing material Protective system Weight Connection	96 x 48 x 134 mm, incl. screw termin 92.0 ^{+0.8} x 45.0 ^{+0.6} mm snap-in, quick-fix system with plastic thicknesses up to 50 mm PC/ABS blend, colour black, UL94V-front IP40, connection IP00 approx. 450 g on the back with terminals up to 2.5	clips for wall -0
Input	Measuring range Input resistance	0-10 V, 0-20 mA, 4-20 mA The maximum permitted value on the is 120% of the nominal value. All ranges can be selected via connection.	
	96x48	Ri with 10 V = 55 k Ω , 20 mA = 10	00 Ω
Output	Sensor supply	Sensor supplies are galvanic insu 24 VDC/50 mA, 10 VDC/20 mA (other power supplies on request)	lated!
	Relay output Analogue output	load 230 VAC/5 A – 30 VDC/2 A 0-10 VDC (12 bit) 0-20 mA (12 bit) - load 500 Ohm 4-20 mA (12 bit) - load 500 Ohm	galvanic insulated! galvanic insulated! galvanic insulated!
Accuracy	Resolution Measuring fault Temp. coeff. Measuring principle	-999 up to 9999 +/-0.2% of measuring range, +/- 1 di 100 ppm/K voltage/frequency converter	git
Mains unit	Power supply Power consumption	230/115 VAC +/- 10% (50-60 Hz) 24 VDC +/-10% galvanic insulated approx. 5 VA	

PWE411GB.doc page 10 of 11

Indication 7-segments-LED, 14 mm, red Display

> 4-digit = indication 9999 digit indication of 4 transversal bars adjustable from 0.1....10.0 seconds

0... + 60 °C **Ambient** Working temperature

Overflow

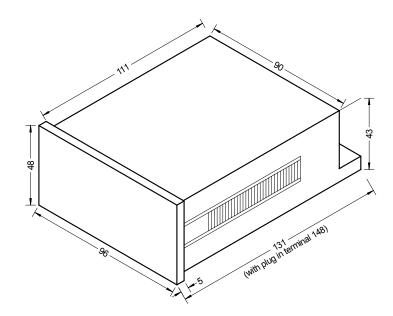
Display time

Storing temperature -20... + 80 °C conditions

CE symbol

For unrestricted use of the device in accordance with the guideline on electromagnetic compatibility 89/336/EWG, analogue input lines must be screened off. The screen must be places on one side as close to the device as possible.

Housing:



PWE411GB.doc page 11 of 11